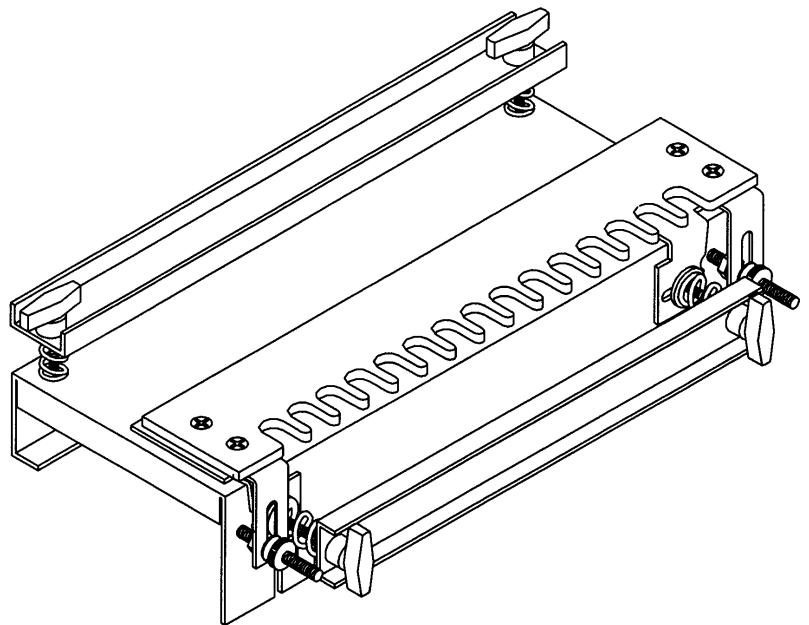


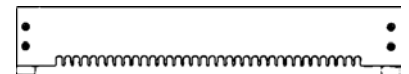
# Instruction manual

## Dovetail Machine



MODEL **4112** Includes  $\frac{1}{2}$ " Half-Blind  
**4113** Dovetail Templet

MODEL **4114**  
For  $\frac{1}{4}$ " Half-Blind  
Dovetails



MODEL **4115**  
For  $\frac{1}{2}$ " Box Joints



### IMPORTANT

*Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.*

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. \_\_\_\_\_

Type \_\_\_\_\_

Serial No. \_\_\_\_\_

**PORTER-CABLE**  
PROFESSIONAL POWER TOOLS

# IMPORTANT SAFETY INSTRUCTIONS



**WARNING:** When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electric shock and personal injury, including the following:

READ AND FOLLOW ALL INSTRUCTIONS.

There are certain applications for which this tool was designed. Porter-Cable strongly recommends that this tool NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the tool until you have written Porter-Cable and we have advised you.

Technical Service Manager  
Porter-Cable Corporation  
4825 Highway 45 North  
Jackson, TN 38305

- 1. KEEP WORK AREA CLEAN.** Cluttered areas and benches invite injuries.
- 2. AVOID DANGEROUS ENVIRONMENT.** Don't expose power tools to rain. Don't use power tools in damp or wet locations. Keep area well lit. Avoid chemical or corrosive environment. Do not use tool in presence of flammable liquids or gases.
- 3. GUARD AGAINST ELECTRIC SHOCK.** Prevent body contact with grounded surfaces. For example: pipes, radiators, ranges, refrigerator enclosures.
- 4. KEEP CHILDREN AWAY.** Do not let visitors contact tool or extension cord. All visitors should be kept away from work area.
- 5. STORE IDLE TOOLS.** When not in use, tools should be stored in dry, and high or locked-up place – out of reach of children.
- 6. DON'T FORCE TOOL.** It will do the job better and safer at the rate for which it was intended.
- 7. USE RIGHT TOOL.** Don't force small tool or attachment to do the job of a heavy duty tool. Don't use tool for purpose not intended – for example – do not use a circular saw for cutting tree limbs or logs.
- 8. DRESS PROPERLY.** Do not wear loose clothing or jewelry. Loose clothing, draw strings and jewelry can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.
- 9. USE SAFETY GLASSES.** Wear safety glasses or goggles while operating power tools. Also face or dust mask if operation creates dust. All persons in the area where power tools are being operated should also wear safety glasses and face or dust mask.
- 10. DON'T ABUSE CORD.** Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges. Have damaged or worn power cord and strain reliever replaced immediately. DO NOT ATTEMPT TO REPAIR POWER CORD.
- 11. SECURE WORK.** Use clamps or a vise to hold work. It's safer than using your hand and it frees both hands to operate tool.
- 12. DON'T OVERREACH.** Keep proper footing and balance at all times.
- 13. MAINTAIN TOOLS WITH CARE.** Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords periodically and if damaged, have repaired by authorized service facility. Inspect extension cords periodically and replace if damaged. Have all worn, broken or lost parts replaced immediately. Keep handles dry, clean and free from oil and grease.
- 14. DISCONNECT TOOLS** when not in use, before servicing, and when changing accessories such as blades, bits, cutters, etc.
- 15. REMOVE ADJUSTING KEYS AND WRENCHES.** Form habit of checking to see that keys and adjusting wrenches are removed from the tool before turning it on.
- 16. AVOID UNINTENTIONAL STARTING.** Do not carry a plugged-in tool with finger on switch. Be sure switch is off when plugging in. Keep hands, body and clothing clear of blades, bits, cutters, etc. when plugging in the tool.
- 17. OUTDOOR USE EXTENSION CORDS.** When tool is used outdoors, use only extension cords marked "Suitable for use with outdoor appliances – store indoors when not in use." If an extension cord is to be used outdoors it must be marked with the suffix W-A following the cord type designation.

**18. STAY ALERT.** Watch what you are doing. Use common sense. Do not operate tool when you are tired or while under the influence of medication, alcohol or drugs.

**19. CHECK DAMAGED PARTS.** Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by authorized service center. Do not use tool if switch does not turn it on and off.

**20. WEAR EAR PROTECTION** to safeguard against possible hearing loss.

SAVE THESE INSTRUCTIONS

## ADDITIONAL SAFETY RULES

- 1. READ AND FOLLOW ALL SAFETY INSTRUCTIONS** in the instruction manual supplied with your router.
- 2. SECURE WORK.** Be sure Dovetail Machine and work is anchored securely to prevent movement.
- 3. BE SURE CORD SET IS FREE** and will not hang up during routing operations.
- 4. KEEP HANDS CLEAR** of cutter when motor is running to prevent personal injury.
- 5. MAINTAIN FIRM GRIP** on router when starting motor to resist starting torque.
- 6. STAY ALERT** and keep cutter free, clear of all foreign objects while motor is running.
- 7. BE SURE MOTOR HAS COMPLETELY STOPPED** before removing router from Dovetail Machine and setting machine down between operations.
- 8. NEVER REMOVE ROUTER MOTOR** from router base while templet guide and dovetail bit are installed. Dovetail bit may not fit through hole in templet guide.
- 9. TIGHTEN TEMPLET GUIDE LOCKNUT SECURELY.**
- 10. SOME WOOD CONTAINS PRESERVATIVES WHICH CAN BE TOXIC.** Take extra care to prevent inhalation and skin contact when working with these materials. Request, and follow, any safety information available from your material supplier.

## REPLACEMENT PARTS

When servicing use only identical replacement parts.

## FOREWORD

Porter-Cable **Model 4112** Dovetail Machine together with a Porter-Cable router, templets, templet guides and router bits, can be used to produce the following types of joints for drawers and boxes.

- 1/2" Half-Blind Dovetails
- 1/2" Half-Blind Rabbeted Dovetails
- 1/4" Half-Blind Dovetails
- 1/4" Half-Blind Rabbeted Dovetails
- 1/2" Box Joint

## CAPACITY

Model 4112 can be used with stock up to 12" wide and from 7/16" to 1" in thickness.

1. Clamp Knobs (4)
2. Spacers (4)
3. Templet Retaining Screws (4)
4. Templet Brackets (2)
5. Springs (4)
6. Knurled Nuts (2)
7. Lock Nuts (2)
8. Base
9. Top Clamp Bar (Long)
10. Front Clamp Bar (Short)
11. Templet
12. Right Edge Guide (One #1 & One #2)
13. Left Edge Guide (One #1 & One #2)
14. Bolt (2)
15. Screw (2)
16. Washer (2)
17. Bolt (4)
18. Jam Nut (6)

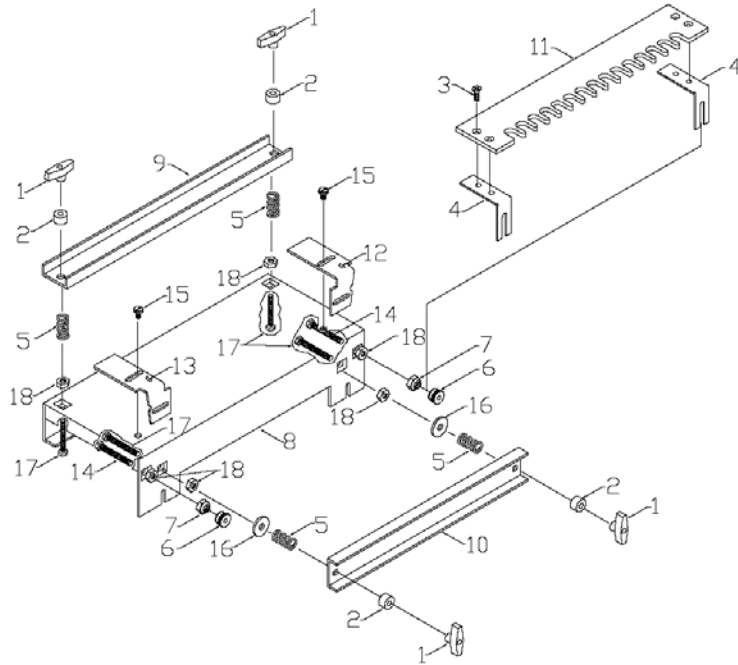


Fig. 1

## ASSEMBLY

Refer to Fig. 1 for the various parts of the Model 4112 Dovetail Machine.

1. One at a time insert one jam nut, Item 18, into outside recessed areas on front of base, Item 8, and thread bolt, Item 14, into jam nut and tighten firmly.
2. One at a time insert the remaining jam nuts, Item 18, into the remaining recessed areas on the front and top of base, Item 8, and thread bolt, Item 17, into jam nut and tighten firmly.
3. Thread locknuts, Item 7, all the way on templet retaining bolts, Item 14.
4. Thread on knurled nuts, Item 6.
5. Place right and left edge guides, Items 12 and 13, onto the base, Item 8, and fasten with screws, Item 15, and slide edge guides to end of base.
6. To install clamp bars, Items 9 and 10, place springs (first place the washers, Item 16, on front bar only), Item 5, onto bolts, Item 17, followed by the clamp bars then spacers, Item 2, and retain with clamp knobs, Item 1.

**NOTE:** When clamping material thicker than  $\frac{3}{4}$ ", the spacers, Item 2, will need to be removed.

7. Attach templet, Item 11, to templet brackets, Item 4, with templet retaining screws, Item 3.
8. Insert assembled templet between locknuts, Item 7, and knurled nuts, Item 6.
9. The completely assembled machine should be securely mounted to a sturdy bench or stand to prevent movement during routing operations. Slots are provided in the front and back of the base for this purpose.

## ADJUSTING TEMPLET LOCATION

Front to back positioning of the templets is accomplished by varying the location of the locknuts (Item 7, Fig. 1).

## ADJUSTING EDGE GUIDE LOCATION

After templets have been properly adjusted and the drawer front is in correct alignment with the templet, the edge guides can be located.

1. Remove templet from machine. **NOTE:** DO NOT UNCLAMP DRAWER FRONT.
2. Loosen edge guide retaining screw, (Item 15, Fig. 1) and slide edge guide to drawer front and secure in place.
3. Replace templet.

## IDENTIFYING DRAWER PARTS

It is recommended that scrap lumber be used when making your first dovetail cut so all adjustments and fits can be checked to insure a satisfactory joint. Once the templet and router have been set up to rout a satisfactory dovetail joint, any number of joints can be made.

1. Arrange the drawer front and side pieces as shown in Fig. 2.

**NOTE:** Ends of front and side pieces must be cut square with the length of the pieces to produce good dovetail joints.

2. Mark the “outside”, “inside” and “ends” of each piece as shown in Fig. 2.

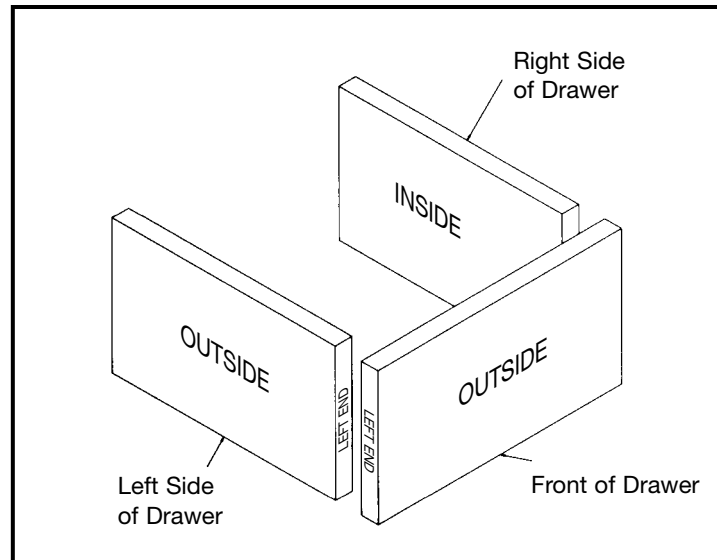
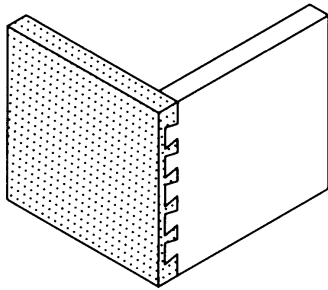


Fig. 2

# 1/2" HALF-BLIND DOVETAILS

The following are required to produce 1/2" half-blind dovetails.



Available  
as  
Accessories

- #1 Edge Guide (furnished with Model 4112)
- 4113 1/2" Half-Blind Dovetail Templet (furnished with Model 4112)
- 42046 5/8" Templet Guide (furnished with Model 4112)
- 42237 Locknut (furnished with Model 4112)
- 43640 High Speed Steel, 1/2" Dovetail Bit (furnished with Model 4112)
- or
- 43705 Carbide Tipped, 1/2" Dovetail Bit (1/4" Shank)
- or
- 43750 Carbide Tipped, 1/2" Dovetail Bit (1/2" Shank)

Fig. 3

## PREPARING ROUTER

1. **CAUTION:** DISCONNECT ROUTER FROM POWER SOURCE.
2. Insert templet guide, (A) Fig. 4, in hole (B), in router sub-base (C).
3. Install templet guide locknut (D) on templet guide and firmly tighten to lock templet guide in sub-base.
4. Insert dovetail bit, (A) Fig. 5, through templet guide into router collet.
5. Adjust router so dovetail bit projection (B) from bottom of router sub-base (C), is 9/16".

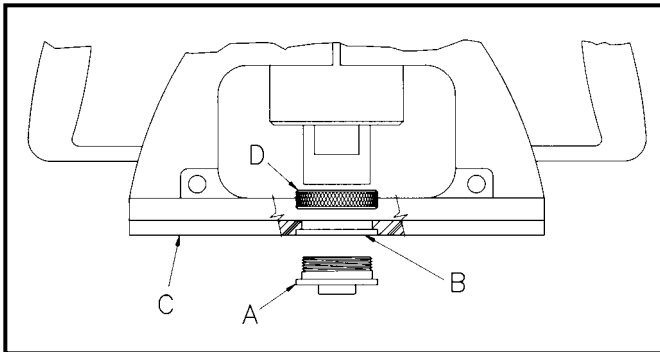


Fig. 4

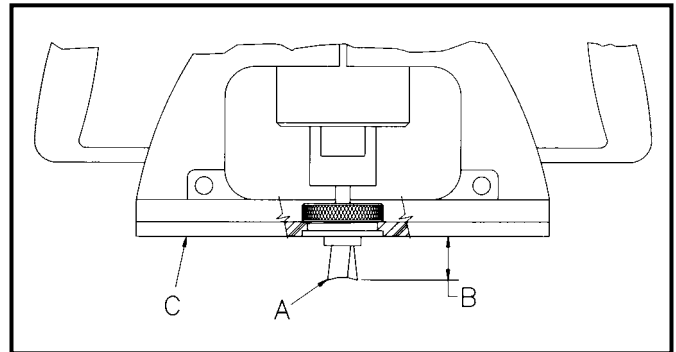


Fig. 5

## CLAMPING DRAWER PARTS

1. Temporarily clamp the left side of the drawer "inside out" under front clamp bar and extending approximately 1/4" above top surface of machine as shown in Fig. 6.

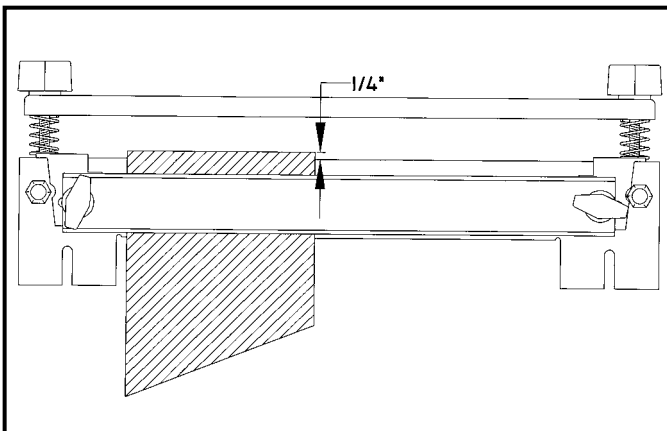


Fig. 6

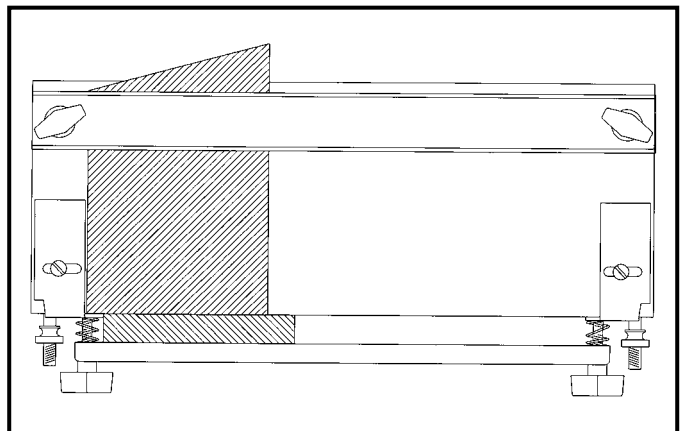


Fig. 7

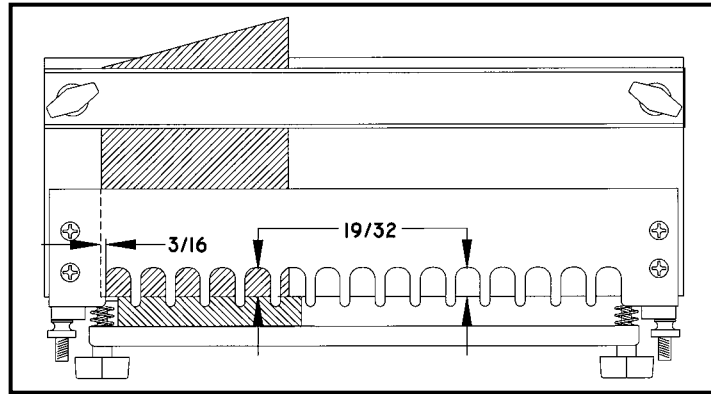


Fig. 8

2. Place drawer front “inside up” under top clamp bar and against side of drawer which is extending above surface of machine.
3. Place the  $\frac{1}{2}$ " half-blind dovetail templet on top of drawer front and adjust locknuts, Item 7, Fig. 1, so there is  $\frac{19}{32}$ " from back of templet slots to edge of drawer front at both ends of templet (see Fig. 8). Tighten knurled nuts, Item 6, Fig. 1, to secure templet in place.
4. Loosen top clamp bar and position drawer front so that the left edge is  $\frac{3}{16}$ " (see Fig. 8) past the left edge of the first templet slot and clamp in place.
5. Remove  $\frac{1}{2}$ " half-blind dovetail templet (DO NOT LOOSEN TOP CLAMP BAR) and locate #1 edge guide against drawer front, secure in place and replace  $\frac{1}{2}$ " half-blind dovetail templet and secure it in place.
6. Loosen front clamp bar and raise side of drawer so that it is in contact with the underside of the templet and against the edge guide. Tighten front clamp bar securely.

## ROUTING DOVETAILS

1. Be sure router motor is “off” and plug into power source.
2. Set router squarely on finger templet to the right of drawer pieces.
3. Make sure bit is clear of work and will not strike machine base.
4. Start the motor and make the first cut along the entire outside edge of the finger templet, from right to left, in the direction of the arrow (A) Fig. 9. This will prevent chipping of the edge of the drawer piece when the router is moved in and out of the templet.
5. Now, carefully move the router from left to right around the templet outline, in and out of the slots as shown by arrow (B) Fig. 9.
6. Next, examine the drawer pieces to make sure they have been cleanly routed. See Fig. 10.
7. Remove drawer pieces and fit together, matching dovetail (A) with slot (B), Fig. 10.

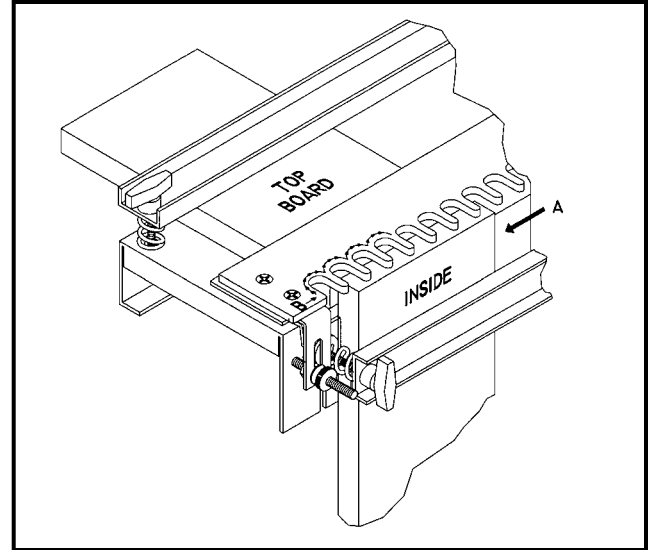


Fig. 9

**CAUTION:** DISCONNECT ROUTER FROM POWER SOURCE BEFORE MAKING ADJUSTMENTS TO ROUTER.

If **joint is loose**, slightly **increase depth** of cut. If **joint is tight**, slightly **decrease depth** of cut. The bit is raised or lowered by adjusting the router motor in the router base with the motor “off”.

8. After obtaining a snug dovetail, assemble parts and check the relation of the end of the drawer front to the side of the left side of the drawer. If the drawer **front overhangs** side of drawer, **decrease**  $\frac{19}{32}$ " dimension in step 3 under CLAMPING DRAWER PARTS. If **side of drawer overhangs** front, **increase**  $\frac{19}{32}$ " dimension.

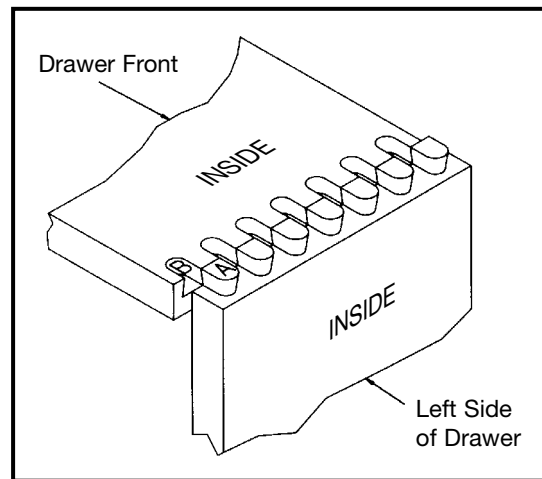


Fig. 10

9. Fig. 11 shows both the left and right corner of a drawer fitted together after they were both routed from the left end of the templet. Note the location of partial pins on drawer sides.

10. If for appearance reasons the partial pins are desired to be in the same location of both sides of the drawer as shown in Fig. 12, then rout the right end of the drawer front and right side of the drawer on the right end of the templet. Adjust the edge guide the same as those on the left (mirror image).

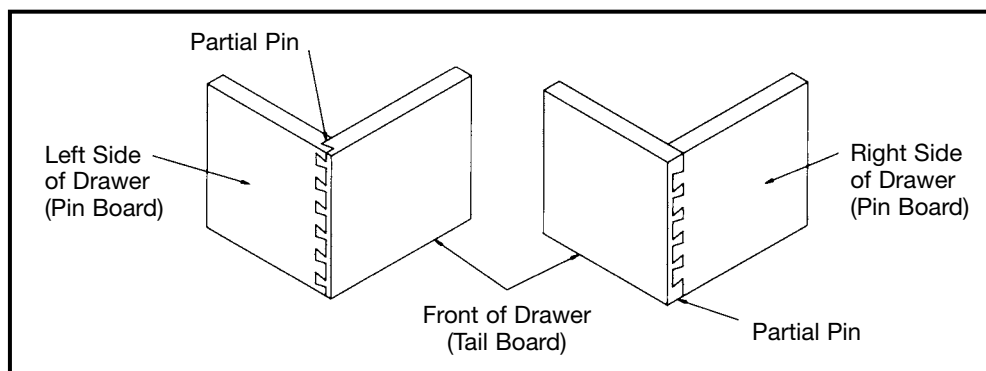


Fig. 11

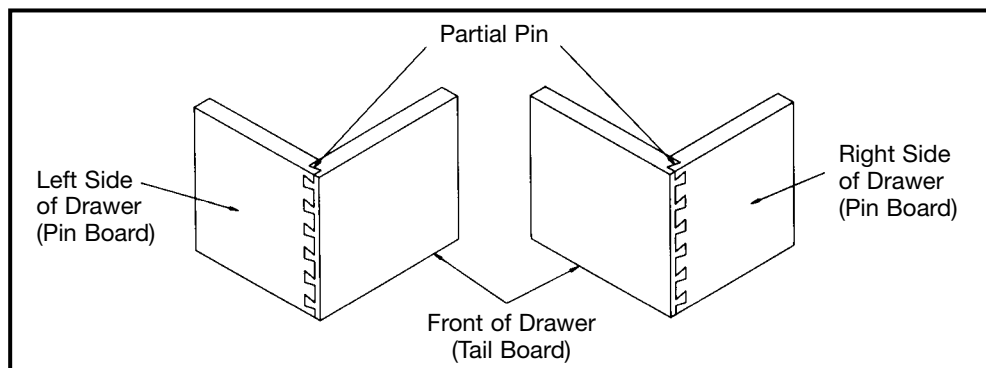
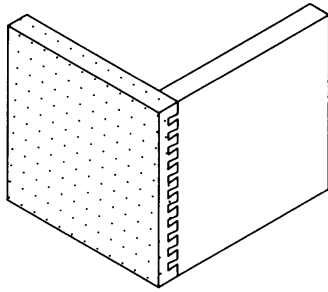


Fig. 12

# 1/4" HALF-BLIND DOVETAILS



## 1/4" Half-Blind Dovetails

The following are required to produce 1/4" half-blind dovetails:

	<b>889676</b>	#3 Edge Guides (furnished with Model 4114)
<b>Available</b>	<b>42237</b>	Locknut (furnished with Model 4112)
<b>as</b>	<b>4114</b>	1/4" Half-Blind Dovetail Templet
<b>Accessories</b>	<b>42054</b>	5/16" Templet Guide
	<b>43639</b>	High Speed Steel, 1/4" Dovetail Bit

Fig. 13

## PREPARING ROUTER

Prepare router the same as for 1/2" half-blind dovetails except install 42054 templet guide, 43639 bit, and adjust depth of cut (B) Fig. 5 to 9/16".

## CLAMPING DRAWER PARTS

Drawer parts are clamped in the same manner as those for 1/2" half-blind dovetails except for the following:

1. Position the 1/4" half-blind dovetail templet so that there is 9/32" from back of templet slots to edge of drawer front (see Fig. 14).
2. Position drawer front so the left edge is 1/8" (see Fig. 14) past the left edge of the first templet slot.
3. Locate #3 edge guide against drawer front.

## ROUTING DOVETAILS

Route dovetails and check for fit the same as those for 1/2" half-blind dovetails.

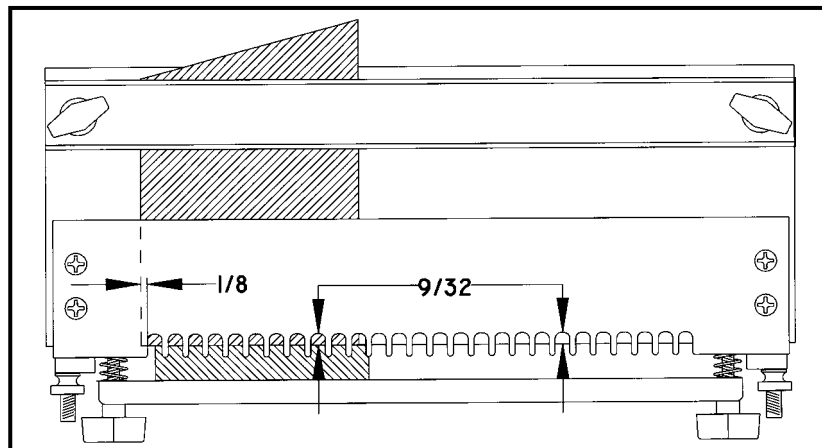
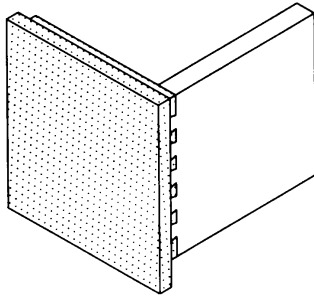


Fig. 14

# 1/2" AND 1/4" HALF-BLIND RABBETED DOVETAILS



## Half-Blind Rabbeted Dovetails

The same accessories are required as those for 1/2" and 1/4" Half-Blind Dovetails except for the edge guides.

Use **#2 Edge Guide** for 1/2" Rabbeted Dovetails (furnished with Model 4112)

Use **#4 Edge Guide** for 1/4" Rabbeted Dovetails (furnished with Model 4114)

Fig. 15

## PREPARING ROUTER

Prepare router the same as that for 1/2" or 1/4" half-blind dovetails depending on size to be cut.

## PREPARING DRAWER FRONT

The drawer front should be 3/4" longer and 3/4" wider than the drawer size required and have a 3/8" x 7/16" deep rabbet cut completely around the inside of the drawer front.

**NOTE:** Maximum depth of drawer is 10 5/8", for 1/2" rabbeted dovetails.

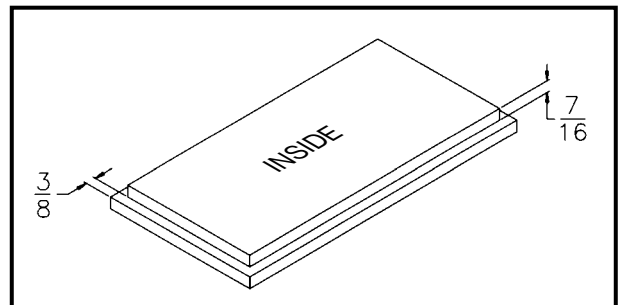


Fig. 16

## CLAMPING DRAWER PARTS AND ROUTING DOVETAILS

Parts are clamped and routed much in the same manner as those for half-blind dovetails, except the location of the drawer front must be adjusted to allow for the rabbet, and FRONT AND SIDES OF DRAWER MUST BE ROUTED SEPARATELY.

1. Position drawer front "inside up" on top of machine maintaining dimensions to templet shown in Fig. 17. A gauge block with a 3/8" rabbet may be used to position drawer front as shown in Fig. 17A.
2. Locate either #2 or #4 edge guide, depending on size of dovetail to be cut, to edge of drawer front.
3. Drawer front may now be routed.
4. Remove drawer front and locate drawer side against edge guide in the same manner as that for 1/2" half-blind dovetails.

**NOTE:** A backup piece should be used in place of the drawer front to prevent tear-out when routing sides of drawer.

5. Route drawer side and check for fit the same as for 1/2" half-blind dovetails.

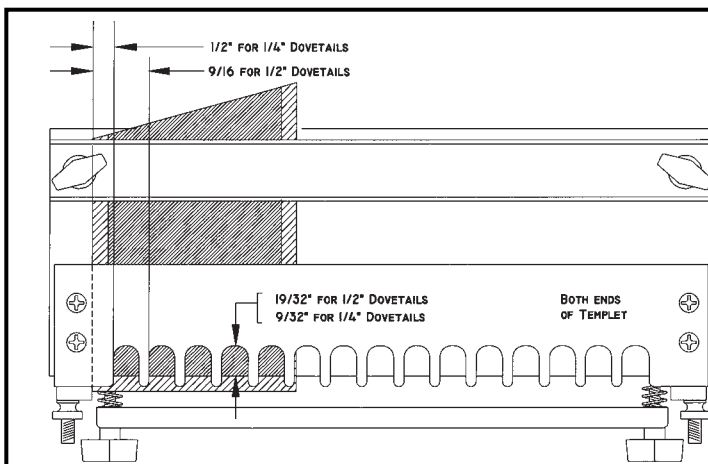


Fig. 17

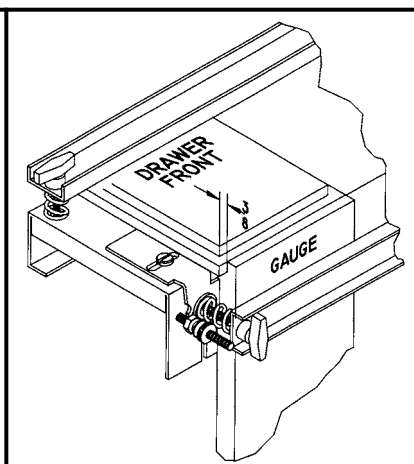
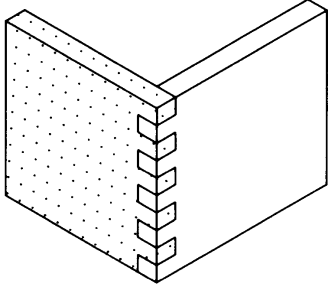


Fig. 17A

# 1/2" BOX JOINTS



**1/2" Box Joint**

The following are required to produce 1/2" box joints:

<p><b>Available</b></p> <p><b>as</b></p> <p><b>Accessories</b></p>	<p><b>889676</b> #3 Edge Guides (furnished with Model 4115)</p> <p><b>42046</b> 5/8" Templet Guide (furnished with Model 4112)</p> <p><b>42237</b> Locknut (furnished with Model 4112)</p> <p><b>4115</b> 1/2" Box Joint Templet</p> <p><b>43318</b> 1/2" Carbide Tipped Straight Bit (1/4" Shank)</p> <p style="text-align: center;">or</p> <p><b>43057</b> 1/2" Carbide Tipped Straight Bit (1/2" Shank)</p>
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Fig. 18

**NOTE:** Any material up to 13/16" thick can be joined together with box joints.

## PREPARING ROUTER

Prepare router the same as for 1/2" half-blind dovetails except install 1/2" straight bit and adjust depth of cut, (B) Fig. 5, equal to 1/4" plus thickness of material to be joined.

## CLAMPING BOX PARTS

**NOTE:** All box joint cuts are made with the box parts clamped to the front of the machine.

1. Install #3 edge guides to machine and slide to end of base, do not tighten at this time.
2. Place a piece of scrap material, that is approximately 1/4" thicker and at least as wide as the boards to be joined, under the top clamp and flush with front of machine.
3. Place the box joint templet on top of the scrap material and adjust so there is about 3/8" (Fig. 19) from back of templet slot to edge of scrap material at both ends of templet.
4. Mark center of board to be routed under front clamp, up against bottom of box templet. Locate center mark 1/16" to the right of the templet finger slot that is closest to the left end of the templet (see Fig. 20).
5. Slide edge guide to the right against board to be routed and secure in place.

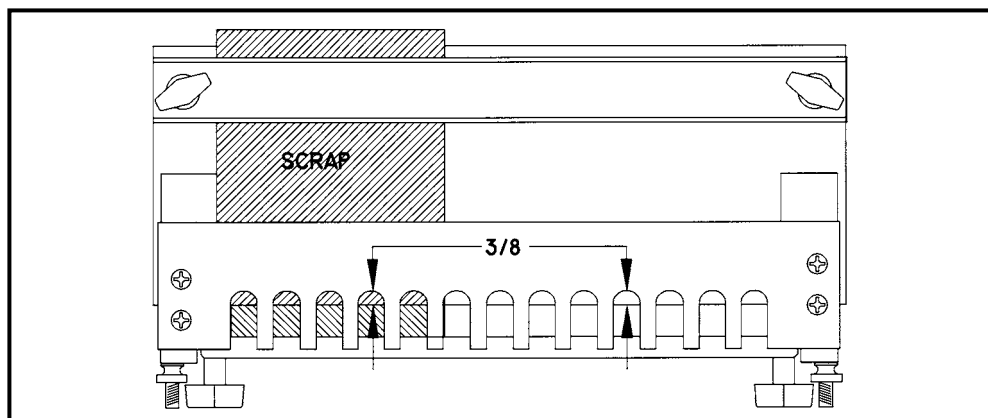


Fig. 19

## ROUTING BOX JOINTS

1. Before turning on router, place it on templet and make sure bit **will not** hit machine as it cuts into scrap material.
2. Carefully rout box joints.
3. Loosen front clamp, rotate material as shown in Fig. 21 and position up against templet and edge guide. Clamp securely in place and rout other end.

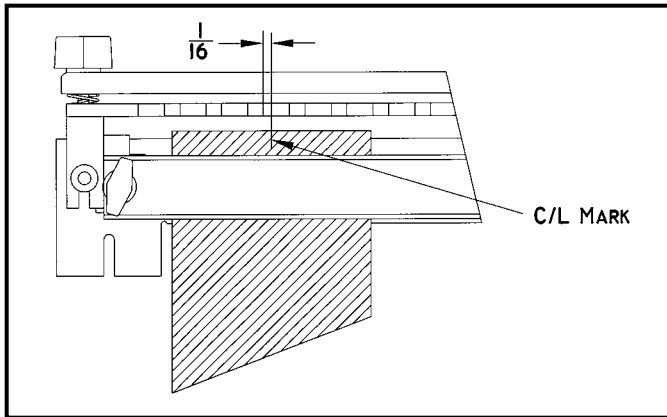


Fig. 20

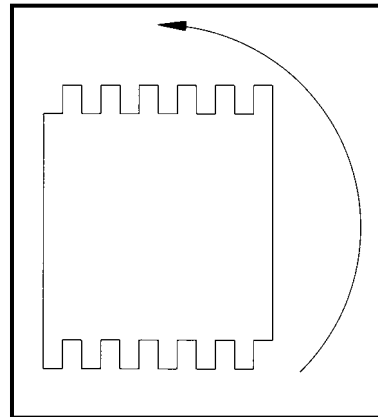


Fig. 21

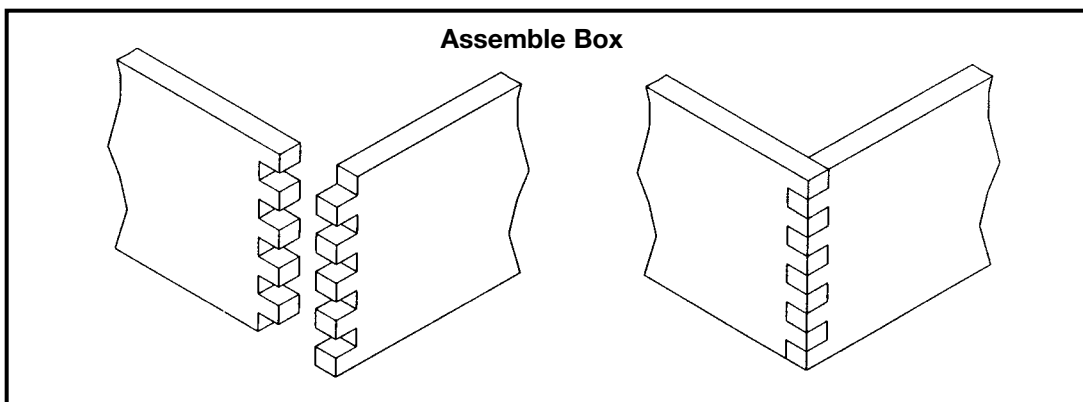


Fig. 22

# MAINTENANCE

## KEEP TOOL CLEAN

All plastic parts should be cleaned with soft cloth. NEVER use solvents when cleaning plastic parts. They could possibly dissolve or otherwise damage the material.

Periodically coat steel parts of clamp assemblies with wax to protect from rust.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).

## ACCESSORIES

The testing of this tool has been accomplished with the following accessories. For safest operation, it is recommended that only these accessories be used with this product.



**WARNING:** Since accessories other than those listed have not been tested with this product, use of such accessories could be hazardous.

### For 1/2" Half-Blind Dovetails:

- 4113** Templet
- 42046** 5/8" Templet Guide
- 42237** Locknut
- 43640** 1/2" High Speed Steel Dovetail Bit
- 43705** 1/2" Carbide Tipped Dovetail Bit (1/4" Shank)
- 43750** 1/2" Carbide Tipped Dovetail Bit (1/2" Shank)

### For 1/4" Half-Blind Dovetails:

- 4114** Templet
- 42054** 5/16" Templet Guide
- 42237** Locknut
- 43639** 1/4" High Speed Steel Dovetail Bit
- 889676** #3 Edge Guides (furnished with Model 4114)
- 889677** #4 Edge Guides (furnished with Model 4114)

### For 1/2" Box Joints:

- 4115** Templet
- 42046** 5/8" Templet Guide
- 42237** Locknut
- 43318** 1/2" Carbide Tipped Straight Bit (1/4" Shank)
- 43057** 1/2" Carbide Tipped Straight Bit (1/2" Shank)
- 889676** #3 Edge Guides (furnished with Model 4115)

## **PORTER-CABLE LIMITED ONE YEAR WARRANTY**

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace, at our option, any part or parts of the product and accessories covered under this warranty which, after examination, proves to be defective in workmanship or material during the warranty period. For repair or replacement, return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, P.O. Box 2468, Jackson, Tennessee 38302-2468; Attention: Product Service. THE FOREGOING OBLIGATION IS PORTER-CABLE'S SOLE LIABILITY UNDER THIS OR ANY IMPLIED WARRANTY AND UNDER NO CIRCUMSTANCES SHALL PORTER-CABLE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

# PORTER-CABLE • DELTA SERVICE CENTERS (CENTROS DE SERVICIO DE PORTER-CABLE • DELTA) (CENTRE DE SERVICE PORTER-CABLE • DELTA)

Parts and Repair Service for Porter-Cable • Delta Power Tools are Available at These Locations  
(Obtenga Refaccion de Partes o Servicio para su Herramienta en los Siguietes Centros de Porter-Cable • Delta)  
(Locations où vous trouverez les pièces de rechange nécessaires ainsi qu'un service d'entretien)

## ARIZONA

Tempe 85282 (Phoenix)  
2400 West Southern Avenue  
Suite 105  
Phone: (602) 437-1200  
Fax: (602) 437-2200

## CALIFORNIA

Ontario 91761 (Los Angeles)  
3949A East Guasti Road  
Phone: (909) 390-5555  
Fax: (909) 390-5554  
San Leandro 94577  
(Oakland)  
3039 Teagarden Street  
Phone: (510) 357-9762  
Fax: (510) 357-7939

## FLORIDA

Davie 33314 (Miami)  
4343 South State Rd. 7  
(441)  
Unit #107  
Phone: (954) 321-6635  
Fax: (954) 321-6638  
Tampa 33609  
4538 W. Kennedy Boulevard  
Phone: (813) 877-9585  
Fax: (813) 289-7948

## GEORGIA

Forest Park 30297 (Atlanta)  
5442 Frontage Road, Suite  
112  
Phone: (404) 608-0006  
Fax: (404) 608-1123

## ILLINOIS

Addison 60101 (Chicago)  
311 Laura Drive  
Phone: (630) 628-6100  
Fax: (630) 628-0023  
Woodridge 60517 (Chicago)  
2033 West 75th Street  
Phone: (630) 910-9200  
Fax: (630) 910-0360

## MARYLAND

Elkridge 21075 (Baltimore)  
7397-102 Washington Blvd.  
Phone: (410) 799-9394  
Fax: (410) 799-9398

## MASSACHUSETTS

Braintree 02185 (Boston)  
719 Granite Street  
Phone: (781) 848-9810  
Fax: (781) 848-6759

Franklin 02038 (Boston)  
Franklin Industrial Park  
101E Constitution Blvd.  
Phone: (508) 520-8802  
Fax: (508) 528-8089

## MICHIGAN

Madison Heights 48071  
(Detroit)  
30475 Stephenson Highway  
Phone: (248) 597-5000  
Fax: (248) 597-5004

## MINNESOTA

Minneapolis 55429  
4315 68th Avenue North  
Phone: (763) 561-9080  
Fax: (763) 561-0653

## MISSOURI

North Kansas City 64116  
1141 Swift Avenue  
P.O. Box 12393  
Phone: (816) 221-2070  
Fax: (816) 221-2897

St. Louis 63119  
7574 Watson Road  
Phone: (314) 968-8950  
Fax: (314) 968-2790

## NEW YORK

Flushing 11365-1595 (N.Y.C.)  
175-25 Horace Harding  
Expwy.  
Phone: (718) 225-2040  
Fax: (718) 423-9619

## NORTH CAROLINA

Charlotte 28270  
9129 Monroe Road, Suite 115  
Phone: (704) 841-1176  
Fax: (704) 708-4625

## OHIO

Columbus 43214  
4560 Indianola Avenue  
Phone: (614) 263-0929  
Fax: (614) 263-1238  
Cleveland 44125  
8001 Sweet Valley Drive Unit  
#19  
Phone: (216) 447-9030  
Fax: (216) 447-3097

## OREGON

Portland 97230  
4916 NE 122 nd Ave.  
Phone: (503) 252-0107  
Fax: (503) 252-2123

## PENNSYLVANIA

Willow Grove 19090  
520 North York Road  
Phone: (215) 658-1430  
Fax: (215) 658-1433

## TEXAS

Carrollton 75006 (Dallas)  
1300 Interstate 35 N, Suite  
112  
Phone: (972) 446-2996  
Fax: (972) 446-8157

Houston 77055  
West 10 Business Center  
1008 Wirt Road, Suite 120  
Phone: (713) 682-0334  
Fax: (713) 682-4867

## WASHINGTON

Renton 98055 (Seattle)  
268 Southwest 43rd Street  
Phone: (425) 251-6680  
Fax: (425) 251-9337

Authorized Service Stations are located in many large cities. Telephone **800-487-8665** or **901-541-6042** for assistance locating one. Parts and accessories for Porter-Cable • Delta products should be obtained by contacting any Porter-Cable • Delta Distributor, Authorized Service Center, or Porter-Cable • Delta Factory Service Center. If you do not have access to any of these, call **888-848-5175** and you will be directed to the nearest Porter-Cable • Delta Factory Service Center. Las Estaciones de Servicio Autorizadas están ubicadas en muchas grandes ciudades. Llame al **800-487-8665** ó al **901-541-6042** para obtener asistencia a fin de localizar una. Las piezas y los accesorios para los productos Porter-Cable • Delta deben obtenerse poniéndose en contacto con cualquier distribuidor Porter-Cable • Delta, Centro de Servicio Autorizado o Centro de Servicio de Fábrica Porter-Cable • Delta. Si no tiene acceso a ninguna de estas opciones, llame al **888-848-5175** y le dirigirán al Centro de Servicio de Fábrica Porter-Cable • Delta más cercano. Des centres de service agréés sont situés dans beaucoup de grandes villes. Appelez au **800-487-8665** ou au **901-541-6042** pour obtenir de l'aide pour en repérer un. Pour obtenir des pièces et accessoires pour les produits Porter-Cable • Delta, s'adresser à tout distributeur Porter-Cable • Delta, centre de service agréé ou centre de service d'usine Porter-Cable • Delta. Si vous n'avez accès à aucun de ces centres, appeler le **888-848-5175** et on vous dirigera vers le centre de service d'usine Porter-Cable • Delta le plus proche.

## CANADIAN PORTER-CABLE • DELTA SERVICE CENTERS

### ALBERTA

Bay 6, 2520-23rd St. N.E.  
Calgary, Alberta  
T2E 8L2  
Phone: (403) 735-6166  
Fax: (403) 735-6144

### BRITISH COLUMBIA

8520 Baxter Place  
Burnaby, B.C.  
V5A 4T8  
Phone: (604) 420-0102  
Fax: (604) 420-3522

### MANITOBA

1699 Dublin Avenue  
Winnipeg, Manitoba  
R3H 0H2  
Phone: (204) 633-9259  
Fax: (204) 632-1976

### ONTARIO

505 Southgate Drive  
Guelph, Ontario  
N1H 6M7  
Phone: (519) 836-2840  
Fax: (519) 767-4131

### QUÉBEC

1515 Ave.  
St-Jean Baptiste,  
Québec, Québec  
G2E 5E2  
Phone: (418) 877-7112  
Fax: (418) 877-7123  
1447, Begin  
St-Laurent, (Montréal),  
Québec  
H4R 1V8  
Phone: (514) 336-8772  
Fax: (514) 336-3505

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